

addendum

Installation Addendum
HP10019 & HP10070 - Air Springs Kits

SUBJECT: HP10019 & HP10070 KITS' LOWER BRACKET MODIFICATION

Pacbrake air spring kits HP10019 and HP10070's lower air spring brackets mount above the leaf springs using 'U' bolts. These 'U' bolts need to have any additional threads above the unlock nut cut off once the final adjustments are made and the air spring is torqued to the upper and lower brackets.

Torque the nylock nuts securing the 'U' bolts around the leaf spring to specifications listed in the manual. At this point it will be necessary to cut off the threaded portion of the 'U' bolts above the nylock nut. This is required to avoid the frame or upper air spring bracket from contacting the end of the 'U' bolt when the rear axle is subjected to extreme angles.



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